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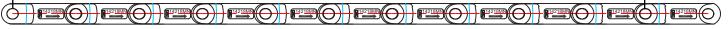
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Chain Allowable Elongation Chart Based on 10 Pitches

Forged Chain									
Chain	Pitch		0% Wear Over 10 Pitches		2.5% Wear Over 10 Pitches				
	mm	in	mm	in	mm	in			
CF102	101.60	4.000	1,016.00	40.000	1,041.40	41.000			
CF142	142.00	5.591	1,420.00	55.906	1,455.50	57.303			
CF200	200.00	7.874	2,000.00	78.740	2,050.00	80.709			
CF216	216.00	8.504	2,160.00	85.039	2,214.00	87.165			
CF260	260.00	10.236	2,600.00	102.362	2,665.00	104.921			

Measure 10 links from center to center of pin Example - CF142 Chain

0% wear over 10 pitches = 1,420.00 mm/55.906 in 2.5% wear over 10 pitches = 1,455.50 mm/57.303 in



M Series Chain									
	Pitch		0% Wear Over 10 Pitches		5% Wear Over 10 Pitches				
	mm	in	mm	in	mm	in			
160	160.00	6.299	1,600.00	62.992	1,680.00	66.142			
200	200.00	7.874	2,000.00	78.740	2,100.00	82.677			
250	250.00	9.843	2,500.00	98.425	2,625.00	103.346			
315	315.00	12.402	3,150.00	124.016	3,307.50	130.217			

Measure 10 links from center to center of pin Example - 160 Pitch Metric Chain

0% wear over 10 pitches = 1,600.00 mm/62.992 in 5% wear over 10 Pitches = 1,680.00 mm/66.142 in