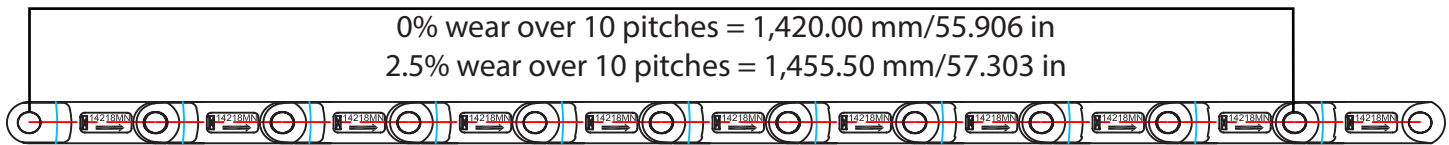


## Chain Allowable Elongation Chart Based on 10 Pitches

Forged Chain						
Chain	Pitch		0% Wear Over 10 Pitches		2.5% Wear Over 10 Pitches	
	mm	in	mm	in	mm	in
CF102	101.60	4.000	1,016.00	40.000	1,041.40	41.000
CF142	142.00	5.591	1,420.00	55.906	1,455.50	57.303
CF200	200.00	7.874	2,000.00	78.740	2,050.00	80.709
CF216	216.00	8.504	2,160.00	85.039	2,214.00	87.165
CF260	260.00	10.236	2,600.00	102.362	2,665.00	104.921

Measure 10 links from center to center of pin  
Example - CF142 Chain



M Series Chain						
	Pitch		0% Wear Over 10 Pitches		5% Wear Over 10 Pitches	
	mm	in	mm	in	mm	in
160	160.00	6.299	1,600.00	62.992	1,680.00	66.142
200	200.00	7.874	2,000.00	78.740	2,100.00	82.677
250	250.00	9.843	2,500.00	98.425	2,625.00	103.346
315	315.00	12.402	3,150.00	124.016	3,307.50	130.217

Measure 10 links from center to center of pin  
Example - 160 Pitch Metric Chain

